

# OUR PRODUCTS



#### SITEK A BETEK BRAND



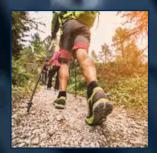
TIRE STUDS
 SCARIFIER CUTTERS
 POLE TIPS
 HORSESHOE TIPS



SITEK's core competence is in tyre studs for winter tyres. They provide optimum grip on snow and ice.



Carbide tipped SITEK tools are used to roughen or scour concrete and asphalt surfaces.



SITEK threaded studs and carbide tips for poles provide improved grip on roads, snow and ice

IN USE WORLDWIDE



### TUNGSTEN CARBIDE AND STEEL

Steel and carbide are two materials with totally different expansion coefficients when subjected to heat. Nevertheless, it is of steel and tungsten carbide that our tools are made, with tungsten carbide for the wear-resistant tip, and steel for the tool shank. Since tools reach high temperatures during use, extreme tensile stresses are generated. These stresses are absorbed by a special brazing material that joins the tungsten carbide tip to the steel section.

We have developed our own methods and systems for this brazing process, which is carried out on fully automated machines with the process covered in an inert protective gas. Manufacturing parameters are fully monitored and documented to ensure consistent quality. Afterwards, brazing shear strengths are checked to ensure that our "Masters of the construction site" lose no time due to broken tools!





#### THE CREATION OF

### BETEK HIGH-TECH TOOLS











#### CUSTOMER SERVICE

- Efficient, customised solutions based on flexible structures
- Personalised, quick response to customer requirements

#### RESEARCH & DEVELOPMENT

- Quick creation of samples and prototypes
- Competitive pricing thanks to close cooperation with all production units

#### TUNGSTEN CARBIDE MANUFACTURING

3

- High-purity raw materials are used for high strength
- Consistently high, pore-free tungsten carbide quality through precise process control thanks to years of experience and know-how

#### SOLDERING PRODUCTION UNIT

Production facilities and processes specially developed to perfection by experts in the combination of tungsten carbide and steel









#### AUTOMATION

5

Maintaining a competitive edge on the global market thanks to a high degree of automation and flexible manufacturing facilities



6

Continuous quality testing of the entire manufacturing chain all the way up to the installation site, in conformity with DIN ISO 9001:2000 and DIN EN ISO 14001



User training courses at BETEK or on-site for sustainable, long-term commercial success and customer satisfaction

#### LOGISTICS

8

Quick responses thanks to:

- the use of the very latest IT and enhanced logistics networking
- Standard products kept in stock

OUR KNOW-HOW COMBINED WITH STATE-OF-THE-ART PRODUCTION TECHNOLOGIES GUARANTEES THE FINEST QUALITY, MADE IN GERMANY



### TYRE STUDS CARBIDE TIPPED TOOLS HORSESHOE TIPS TC POWDER

Tyre studs for winter tyres, carbide tipped tools, horseshoe tips, ct poles and tungsten carbide powder – that's the SITEK product range. The production of tyre studs began as far back as 1962 and was transferred to SITEK, specially formed for the tyre stud business, in 1989. With its advanced technology, SITEK is now the global marked leader in tyre stud production. The company's own tungsten carbide production contributes significantly to the success of SITEK's products.

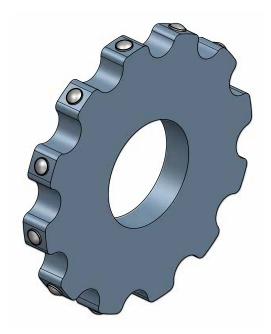


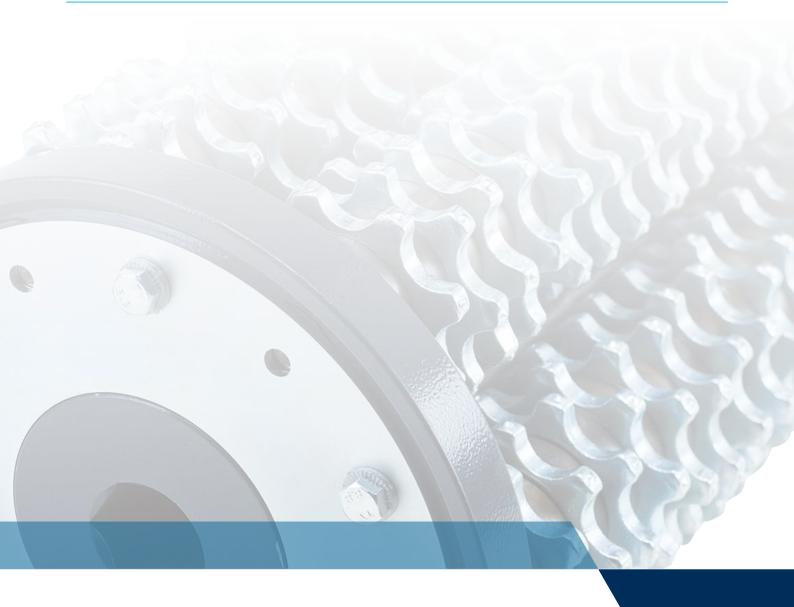




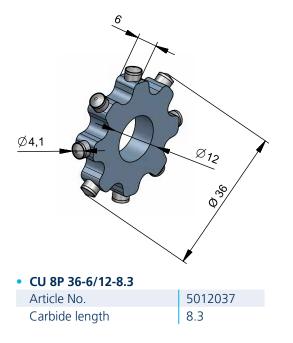
## CUTTERS

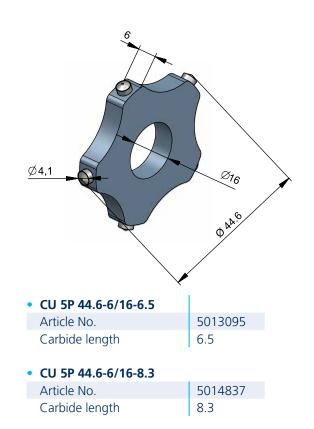


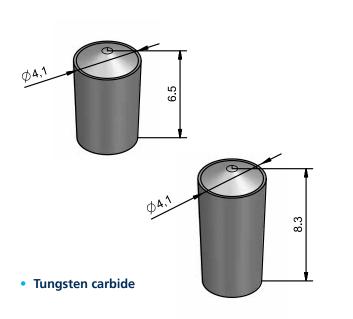


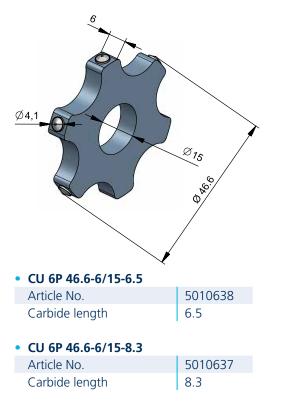


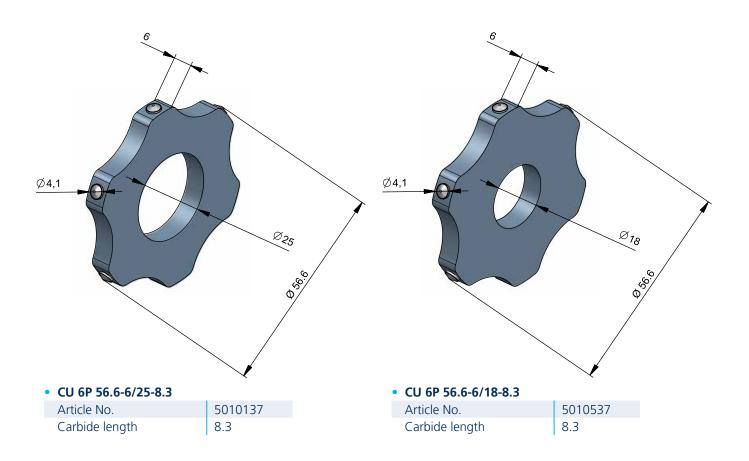
### CUTTERS

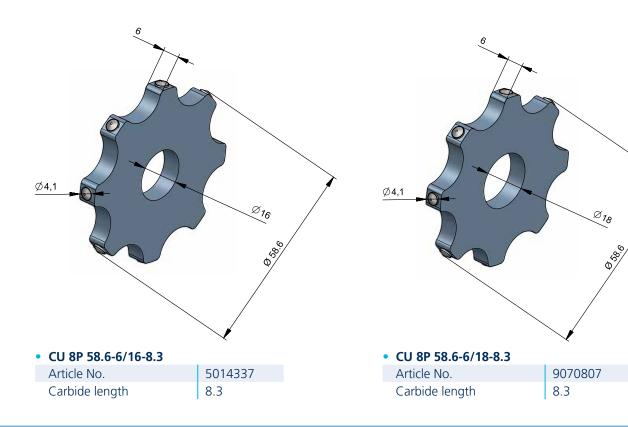




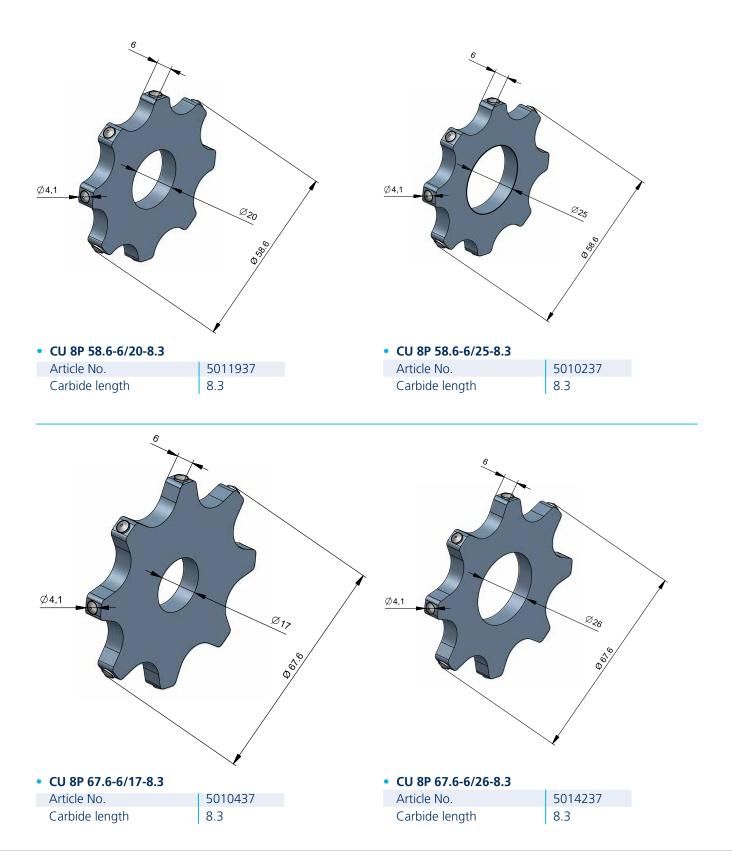


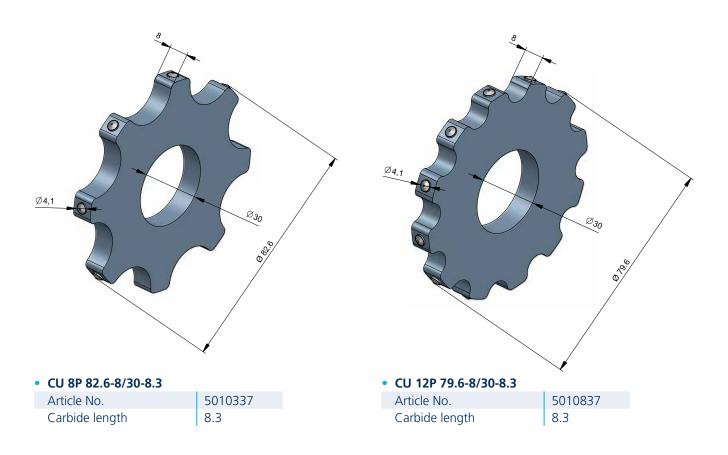


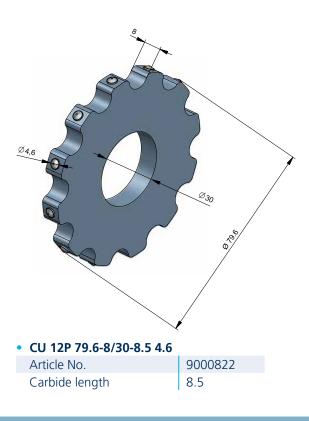




### CUTTERS

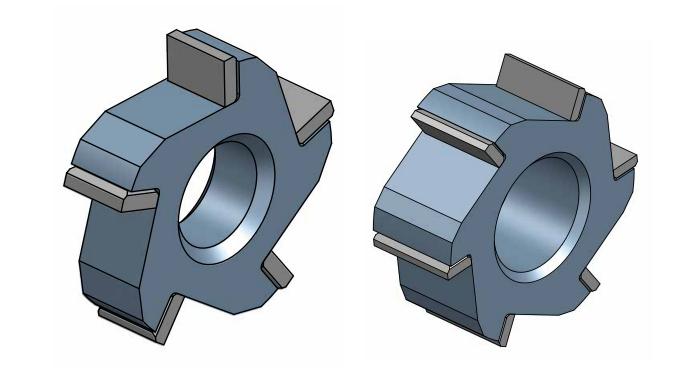


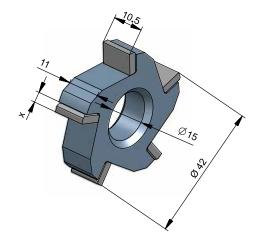




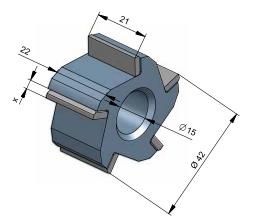
## MILLING CUTTERS

#### **SCARIFIER MACHINES**





• MC 5P 42-11/15-2.8	
Article No.	5040094
Thickness of tungsten carbide plate X	2.8



• MC 5P 42-22/15-2.8

Article No.	5040194
Thickness of tungsten carbide plate X	2.8

• MC 5P 42-22/15-3.6

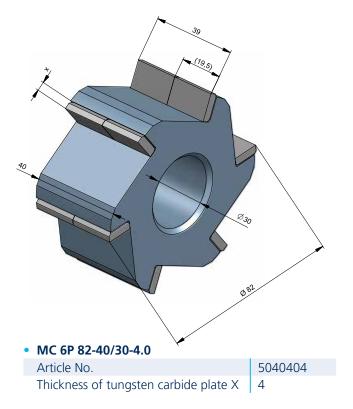
Article No.	5040193
Thickness of tungsten carbide plate X	3.6

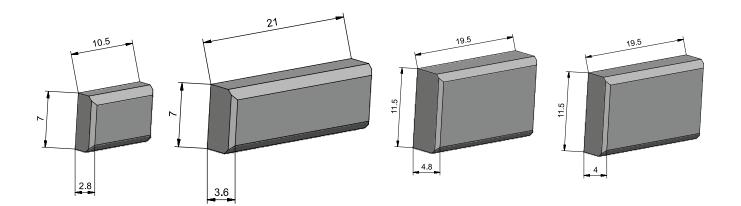
• MC 6P 56-22/18-2.8		• MC 6P 56-22/21-3.6	
Article No.	5041294	Article No.	9003933
Thickness of tungsten carbide plate X	2.8	Thickness of tungsten carbide plate X	3.6
• MC 6P 56-22/25-2.8		• MC 6P 82-20/30-4.0	
Article No.	5041394	Article No.	5040204
Thickness of tungsten carbide plate X	2.8	Thickness of tungsten carbide plate X	4
		• MC 6P 82-20/30-4.8	
		A set of the set	5040040

Article No.	5040219
Thickness of tungsten carbide plate X	4.8

## MILLING CUTTERS

#### **SCARIFIER MACHINES**

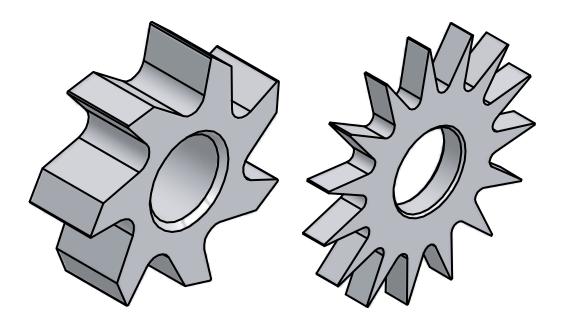


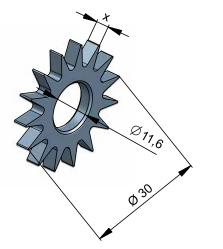


• Tungsten carbide plates

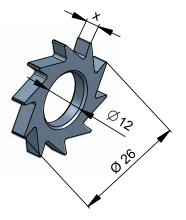
## FULL CARBIDE CUTTERS

#### **GRINDING MACHINES / SCARIFIER MACHINES**





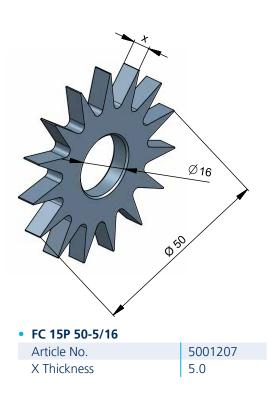
• FC 15P 30-X/11.6		
Article No.	5400010	5400013
X Thickness	3.5	2.5
Article No.	5400110	5400055
X Thickness	4.2	5.5

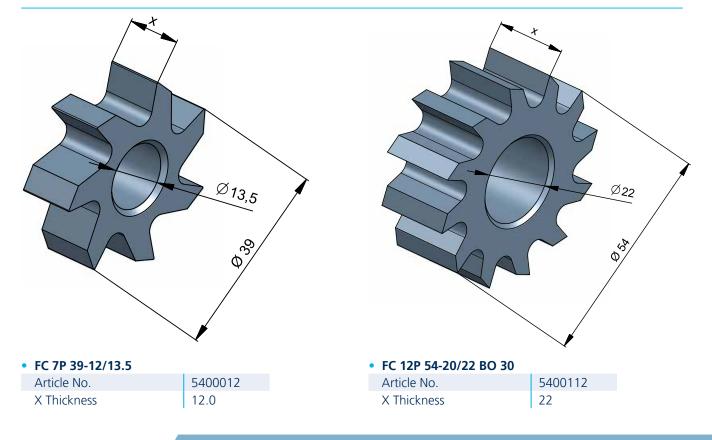


• FC 10P 26-3.5/12	
Article No.	5400009
X Thickness	3.5

## FULL CARBIDE CUTTERS

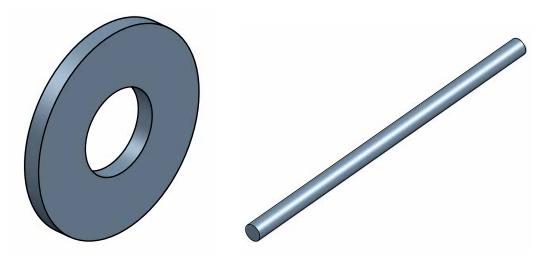
#### **>** GRINDING MACHINES / SCARIFIER MACHINES

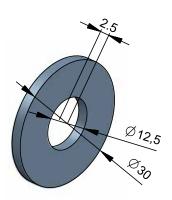




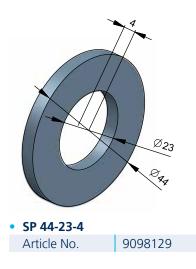
## WASHERS / SHAFTS

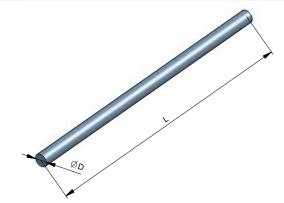
#### **SCARIFIER MACHINES**





•	SP 30-12.5-2.5	
	Article No.	9098127





	<ul> <li>SH 10-215</li> </ul>	<ul> <li>SH 12-268</li> </ul>	<ul> <li>SH 12-215</li> </ul>
Article No.	5400058	5400016	5400017
ØD	10	12	12
L	215	268	215

338

	• SH 20-353
Article No.	5400032
ØD	20
L	353

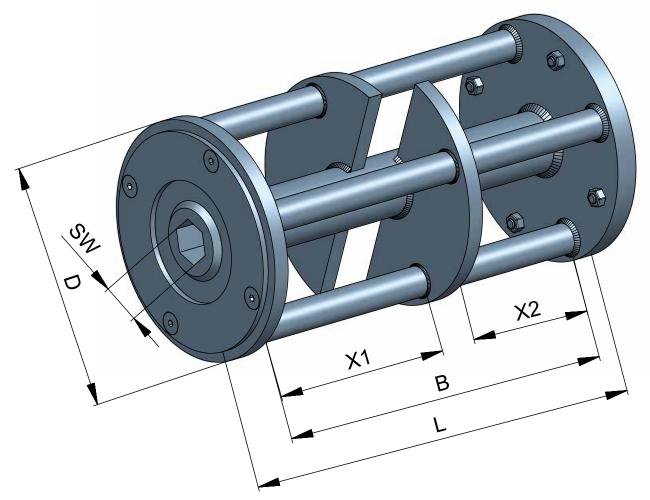
	• SH 22-353
Article No.	5400027
ØD	22
L	353

12
268
• SH 20-338
5400044
5400044

• SH 20-333			
5400028			
20			
333			

case-hardened 57±3 HRC

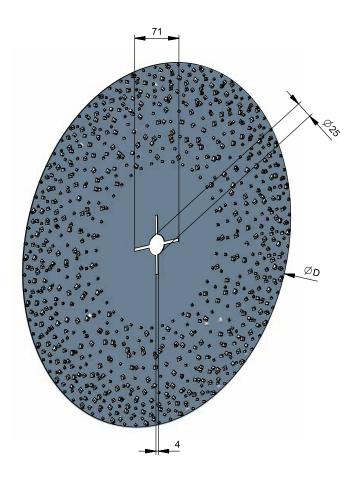
### DRUMS



	<ul> <li>DR RT320-5</li> </ul>	<ul> <li>DR FR300-20</li> </ul>	<ul> <li>DR VA25S</li> </ul>	<ul> <li>DR FR200-12</li> </ul>
Article No.	54 00 033	54 00 030	54 00 031	54 00 029
L	380	380	290	223
ØD	220	210	160	117
SW	36	36	37	19.5
В	320	300	250	201
X1			70	110.5
X2			90	82.5
Ød	22	20	12	12
n	5	4	6	4

## GRINDING DISCS

#### **GRINDING MACHINES**



	ØD 430	ØD 400
	• GD 430/25 K36	• GD 400/25 K36
Article No.	50 78 822	50 78 911
Grain	K36	K36
	• GD 430/25 K24	• GD 400/25 K24
Article No.	50 78 738	50 78 910
Grain	K24	K24
	• GD 430/25 K16	• GD 400/25 K16
Article No.	50 78 737	50 78 909
Grain	K16	K16
	• GD 430/25 K14	• GD 400/25 K14
Article No.	50 79 045	50 79 048
Grain	K14	K14





ROAD MILLINGSURFACE MINING

FOUNDATION DRILLING

STABILISING

MINING
 TRENCHING

DRUM CUTTERS

SURFACE TECHNOLOGIES



UNDERGROUND TECHNOLOGIES



ENVIRONMENTAL TECHNOLOGIES



FORESTRY & RECYCLING

- CRUSHING & MIXIN
- TUNGSTEN CARBIDE
- INDUSTRIAL SOLUTIONS

INDUSTRIAL TECHNOLOGIES

•>

- TIRE STUDS
- SCARIFIER CUTTERS
- POLE TIPS
- HORSESHOE TIPS



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